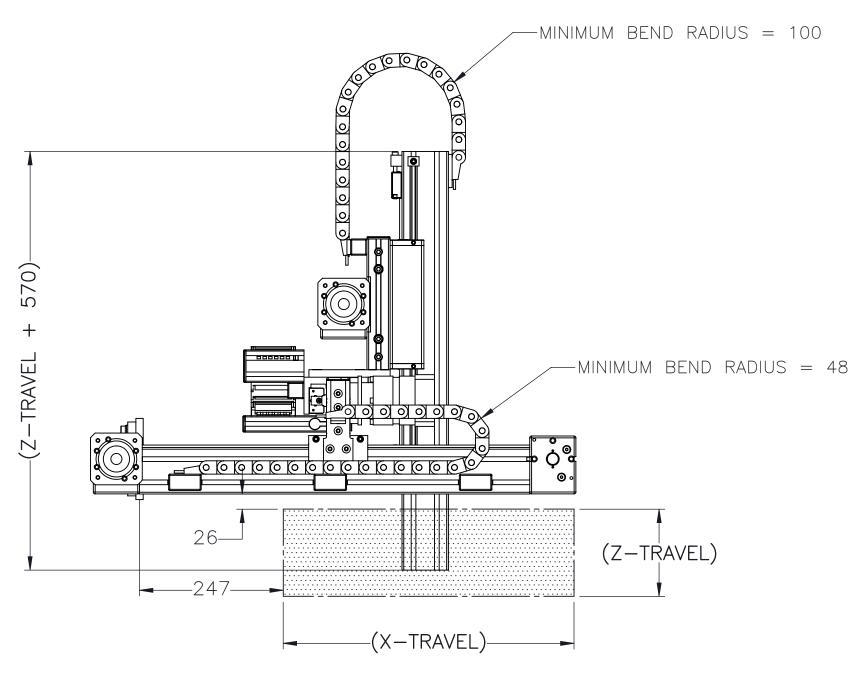
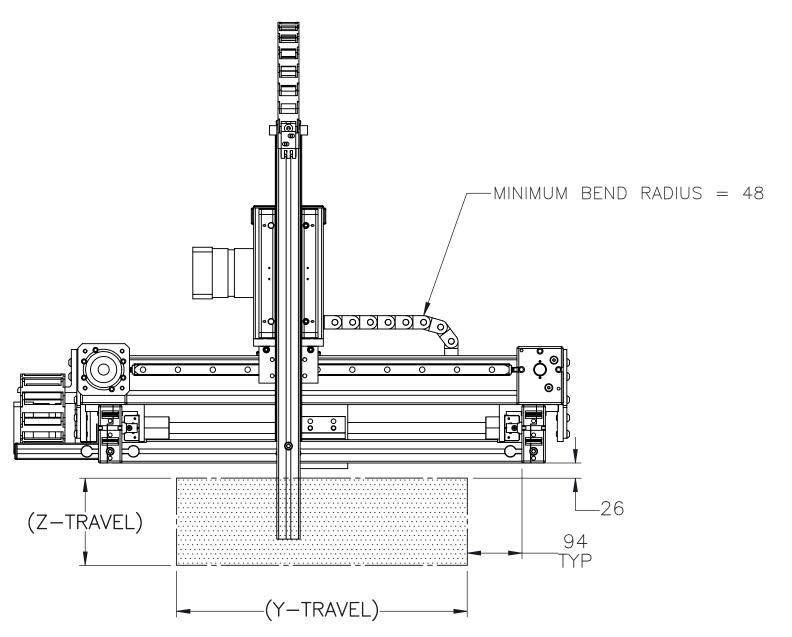


## GANTRY FOOTPRINT





	DRAWN BY: JB	DATE: 2/10/20	16	MATERIA	AL:			TITLE:		
	CHECKED BY: ——	DATE: 2/11/20	16					MACRON	R6S X	
	LAST SAVED BY:Blutinger	DATE: 2/22/20	)16					(BELT Z)	) gantf	7 1
MACRON DYNAMICS INC	UNLESS OTHERWISE SPECIF DIMENSIONS ARE IN INCHE TOLERANCES UNLESS NOT	ESXXX ± .00 TED .XXXX ± .00	10 05	FINISH:						
MACKON BINAMICS INC	OTHERWISE:	ANG ± 0.	30'							
THIS DRAWING IS THE PROPERTY OF MACRON DYNAMICS.	SURFACE FIN	ISH 63						SCALE 1:1	SHEET SIZI	
ANY REPRODUCTIONS SHALL BE FOR QUOTATION, MANUFACTURING, OR PURCHASING PURPOSES ONLY, RELEASE OF DRAWINGS TO OTHER CONCERNS DOES NOT CONSTITUTE LICENSING IN ANY WAY. INFORMATION	BREAK ALL S DIMENSIONAL LIMITS A	SHARP EDGES APPLY AFTER FINIS	SHING	SHEET 2	OF	4	PART NUMBER  MCS-	-R6S-X-X-	-BX	REV
CONTAINED HEREIN IS PROPRIETARY AND CONFIDENTIAL	THIRD ANGLE	PROJECTION				ı	14105	1100 / /		

## GANTRY MOUNTING FEATURES **BOTTOM VIEW** -(X-TRAVEL + 171)--T-SLOT USED FOR CABLE TRACK SUPPORT -1 T—SLOT AVAILABLE 2 T-SLOTS AVAILABLE— -T-SLOT USED FOR PROX SENSORS 188) SECTION A-A (Y-TRAVEL -1 T—SLOT AVAILABLE SECTION B-B 2/10/2016 MATERIAL: 2 x M8x1.25 ↓ 19— MACRON R6S XYZ (BELT Z) GANTRY DATE: 2/11/2016 ast saved By:Blutinger 2/22/2016 UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES UNLESS NOTED OTHERWISE: ANG ± 0°30' MACRON DYNAMICS INC SURFACE FINISH SCALE 1:1 SHEET SIZE C <u>DETAIL</u> C BREAK ALL SHARP EDGES DIMENSIONAL LIMITS APPLY AFTER FINISHING 00 3 OF 4 MCS-R6S-X-X-BX THIRD ANGLE PROJECTION

## MOTOR SIZING INFORMATION

(INCREMENTAL ADDERS REFER TO MASS PER TRAVEL LENGTH)

	Y-AXIS
PROPERTY	BASE VALUE (T=150mm)
**MOVING MASS	2.94kg(+0.02kg/25mm)
BELT MASS	0.28kg(+0.02kg/25mm)
PULLEY PITCH ∅	47.75mm (1.88")
PULLEY WIDTH	28.9mm (1.14")
PULLEY MATERIAL	STEEL
TRAVEL PER REV	150mm
***SYSTEM MASS	6.56kg(+0.29kg/25mm)
**ADD SYSTEM WEIG ***INCLUDES	GHT OF Z-AXIS TO VALUE MPG-084 (2.3kg)

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PROPERTY	BASE VALUE (T=150mm)			
MOVING MASS	3.54kg(+0.11kg/25mm)			
BELT MASS	0.19kg(+0.01kg/25mm)			
PULLEY PITCH ∅	47.75mm (1.88")			
PULLEY WIDTH	28.9mm (1.14")			
PULLEY MATERIAL	STEEL			
TRAVEL PER REV	150mm			
*SYSTEM MASS	10.24kg(+0.12kg/25mm)			
*INCLUDES MPG-084 (2.3kg)				

 $X-TRAVEL = \underline{mm}$   $Y-TRAVEL = \underline{mm}$ 

 $Z-TRAVEL = \underline{mm}$ 

PROPERTY	BASE VALUE (T=150mm)				
****MOVING MASS	4.17kg(+0.02kg/25mm)				
BELT MASS	0.56kg(+0.03kg/25mm)				
PULLEY PITCH Ø	47.75mm (1.88")				
PULLEY WIDTH	28.9mm (1.14")				
PULLEY MATERIAL	STEEL				
CONN SHAFT LENGTH	Y-TRAVEL + 100mm				
CONN SHAFT ∅	19.05mm (.75")				
CONN SHAFT MASS	0.55kg(+0.06kg/25mm)				
CONN SHAFT MATERIAL	STEEL				
TRAVEL PER REV	150mm				
****ADD SYSTEM MASS	S OF Y & Z-AXIS TO VALUE				

X-AXIS

	MOVING MASS	$(Z-TRAVEL \times .0046) + 2.85 = kg$
Z-AXIS	SYSTEM MASS {1}	$(Z-TRAVEL \times .0049) + 9.52 = kg$
	BELT MASS	$(Z-TRAVEL \times .0003) + 0.15 = kg$
	MOVING MASS	$(Y-TRAVEL \times .0008) + 2.82 + {1} = kg$
Y-AXIS	SYSTEM MASS {2}	$(Y-TRAVEL \times .0114) + 4.85 = kg$
	BELT MASS	$(Y-TRAVEL \times .0006) + 0.19 = kg$
	MOVING MASS	$(X-TRAVEL \times .0008) + 4.05 + \{1\} + \{2\} + \{3\} = kg$
X-AXIS	BELT MASS	$(X-TRAVEL \times .0012) + 0.38 = kg$
	CONN SHAFT MASS {3}	$(Y-TRAVEL \times .0022) + 0.22 = kg$
		DATE: 0/10/0010 MATERIAL.

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DRAWN BY:	JB	DATE:	2/10,	/2016	MATERIAL:	TITLE:
CHECKED BY:		DATE:	2/11,	/2016		MACRON R6S XYZ   (BELT Z) GANTRY
LAST SAVED BY:BIL	utinger	DATE:	2/29,	/2016		(DELI Z) GANTRI
UNLESS OTHER DIMENSIONS AR TOLERANCES I OTHE	RE IN INCHE	S. ´	.X ± .XX ± .XXX ± ANG ±	.762 .254 .127 0°30'	FINISH:	
SURFA	CE FINI	SH	63			SCALE 1:1 SHEET SIZE C

BREAK ALL SHARP EDGES
DIMENSIONAL LIMITS APPLY AFTER FINISHING
THIRD ANGLE PROJECTION

SHEET

PART NUMBER

MCS-R6S-X-X-BX